

Technical Data Sheet

# SCHULAREC PPC MT 20 MV

Polypropylene Copolymer

**Product Description**

Recycled Polypropylene with 20% talc filler produced from Post Industrial sources. PPC TF 20 MV is suitable for injection moulding applications requiring a medium flow.

**General**

Filler / Reinforcement	• Talc, 20% Filler by Weight
Recycled Content	• Yes
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.07 g/cm <sup>3</sup>	1.07 g/cm <sup>3</sup>	ISO 1183/A
Melt Mass-Flow Rate (MFR)	6.0 g/10 min	6.0 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	283000 psi	1950 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	3480 psi	24.0 MPa	ISO 527-2
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.1 ft·lb/in <sup>2</sup>	4.5 kJ/m <sup>2</sup>	ISO 179/1eA
Notched Izod Impact Strength	2.1 ft·lb/in <sup>2</sup>	4.5 kJ/m <sup>2</sup>	ISO 180
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	194 °F	90.0 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

**Additional Information**

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

**Injection Notes**

\*Drying normally not necessary.

**Notes**

These are typical property values not to be construed as specification limits.